



Welding & Joining Management Group™

FORENSIC EXPERTS • METALS TESTING

WORK REQUEST FORM

Fill out form as completely as possible in order to expedite processing. Payment is required at time of service.

Company:		Contact:	
Address:		City:	State:
Zip:	Phone:	Fax:	Client PO #:
Type of Material / Condition:		Specification:	
Model #:	Part #:	Serial #:	Lot / Job #:
Size:	Cast / Heat Date:	Sample #:	
Responsible for Payment:			

BEND TEST:
 Machining by: WJMG Client
 Spec / Std: _____

FILLET WELD BREAK TEST:
 Machining by: WJMG Client
 Single Pass Multi Pass
 Spec / Std: _____

MACRO-ETCH:
 Fillet Weld Groove Weld

NICK BREAK:
 Machining by: WJMG Client
 Spec / Std: _____

IMPACT TEST:
 CVN / Izod @ _____ °F/°C Ft lbs/Joules _____
 Machining by: WJMG Client
 Standard / Spec: _____
 AASHTO / ASTM: _____
 Heat / Coil #: _____

TENSILE TEST:
 Machining by: WJMG Client
 Spec / Std: _____

TORQUE TEST:
 Small Bolts Studs
 Spec / Std: _____

METALAX:
 Stress Relief Weld Conditioning
 Special Notes: _____

HARDNESS TEST:
 Rockwell Brinell Vickers Knoop
 Spec / Std: _____

POST WELD HEAT TREATMENT:

PEEL TEST:
 Joining Process for Peel Test:
 Solder Braze Weld

	Base Material	Filler Material
Specification: _____	_____	_____
Type: _____	_____	_____
Grade: _____	_____	_____
Condition: _____	_____	_____

ALLOY ANALYSIS:
 ARL3460: Cuttings Solid
 NITON XLt: Cuttings Solid
 WJMG Offsite

NONDESTRUCTIVE TEST:
 MT PT VT UT
 Other: _____
 Written Practice / Procedure: _____

WELDER CERTIFICATION: *(Include WPS#/ PQR, welder name and ID, company, material type and thickness, diameter, process, joint, position, filler metal, etc. WPS, PQR, WQTR will not be processed without the proper documents.)*
 WPS PQR WQTR
 Manual Robotic PWHT
 Automatic Semi-automatic
 Base Metal provided by: WJMG Client

CERTIFICATION:
 WJMG Shop Client Shop
 Equipment to be certified: _____

OTHER:

TEST RESULTS:
 Call with results Fax Mail E-mail Will pick up Return test samples

Payment is required at time of Service. Please make checks payable to Welding & Joining Management Group. Mail to: PO Box 235, Frederick, CO 80530

FR 2-3-1-K – Work Request

3756 Monarch Street Frederick, Colorado 80516

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